

Garant

Indexable insert for turning DC.T 11T308, for finish machining, Grade: HB7415-1

**Order data**

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|--------------|-----------------|
| Order number | 260361 HB7415-1 |
| GTIN | 4062406749651 |
| Item class | 21G |

Technical description

| | |
|--------------------------------------|--------------------|
| Tolerance | M |
| Cutting conditions | continuous |
| Tool material | Carbide |
| Number of changes/inserts | 2 |
| Corner radius | 0.8 mm |
| Grade | HB7415-1 |
| Feed f | 0.05 - 0.3 mm/rev. |
| Secondary application | M |
| Chip breaker | TIS |
| Cutting speed v_c main application | 50 - 110 m/min |

| | |
|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing |
| Main application | S |
| Cutting depth a_p | 0.2 - 1.5 mm |
| ISO code indexable insert | DCMT 11T308 |
| Type of product | Indexable insert for turning |